

Front Seatbelt Buckle

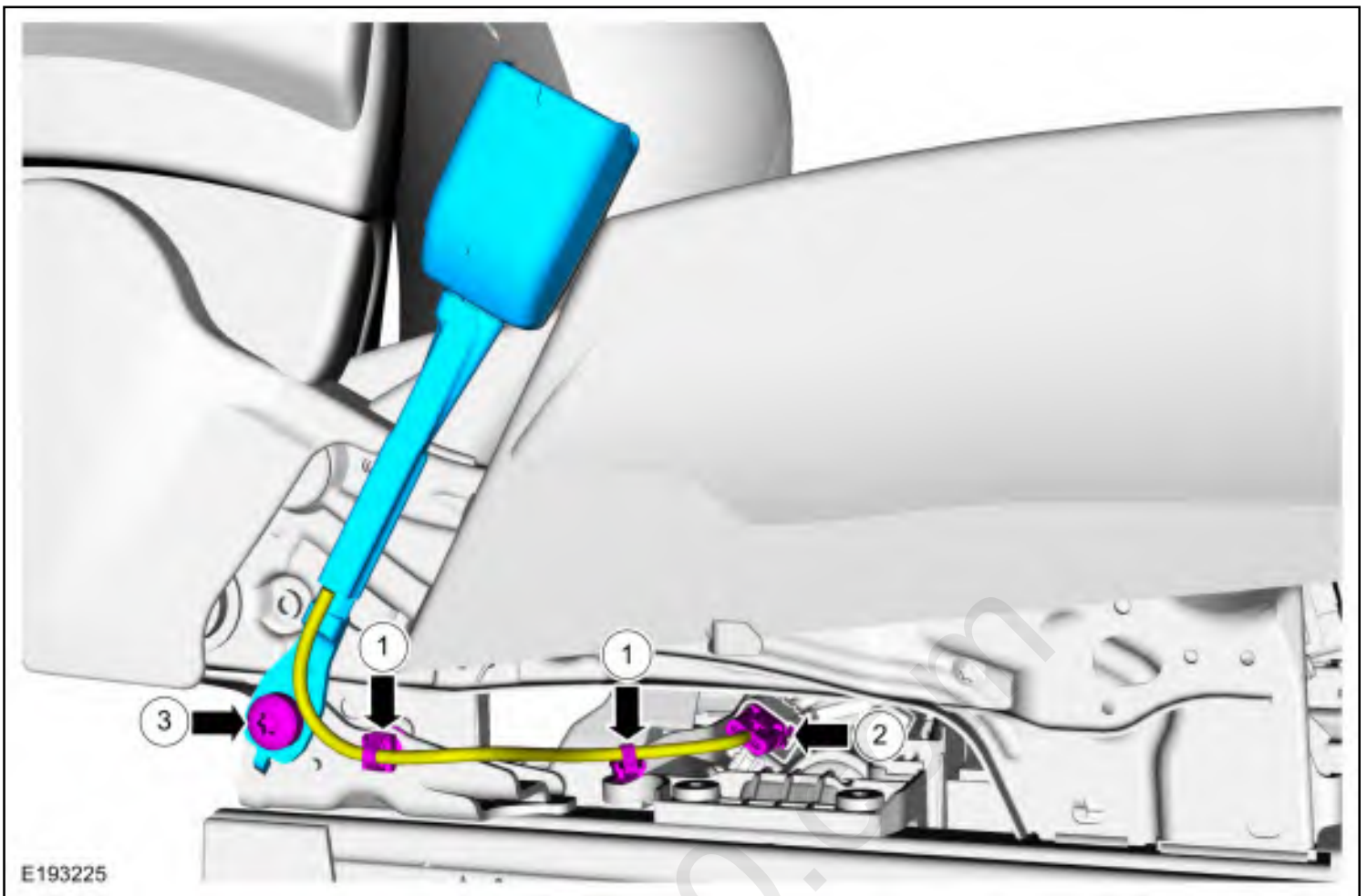
Base Part Number: Base Part Number: 61202

Removal

NOTE: Removal steps in this procedure may contain installation details.

NOTE: Driver seat shown, passenger seat similar.

1. Remove the front seat.
Refer to: [Front Seat](#) (501-10A Front Seats, Removal and Installation).
2. Remove the safety belt buckle.
 1. Release the wire harness retainers.
 2. Disconnect the electrical connector.
 3. Remove the bolt and the safety belt buckle.
Torque: 30 lb.ft (40 Nm)



Installation

NOTE: During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the active restraint system for correct operation.
Refer to: [Seatbelt Systems](#) (501-20A Seatbelt Systems, Diagnosis and Testing).